

### Abstract

To provide an optical disc having a label printing surface capable of forming a high quality and high fastness image by an ink jet recording process and a process for the production of a label therefor.

An ink-receiving layer 5 is provided on an optical disc substrate 1 on the label printing side thereof. A protective layer 7 made of a transparent, non-aqueous solvent soluble resin capable of forming at ordinary temperature a water-resistant plastic film is formed on the label image-printed surface developed by an ink jet printer.